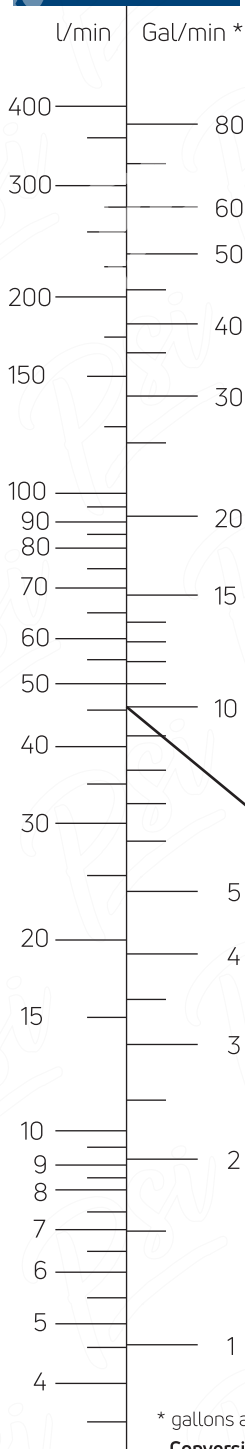


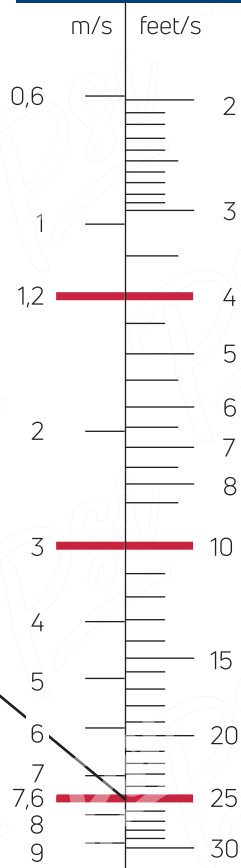
Flow (Q)



Inside diameter (d)

mm	dash sizes
50,8	-32
38,1	-24
31,8	-20
25,4	-16
19,1	-12
15,9	-10
12,7	-8
9,5	-6
7,9	-5
6,3	-4
4,8	-3

Velocity



Recommended maximum velocity for suction lines

Recommended maximum velocity for return lines

Recommended maximum velocity for pressure lines

* gallons are UK gallons

Conversion factor: gal/min x 4,546 = l/min
feet/s x 0,3048 = m/s